SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies requirements for construction of masonry unit walls.

1.2 RELATED WORK

A. Mortars and grouts: Section 04 05 13, MASONRY MORTARING.

B. Flashing: Section 07 60 00, FLASHING AND SHEET METAL.

C. Sealants and sealant installation: Section 07 92 00, JOINT SEALANTS.

D. Color and texture of masonry units: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

B. Shop Drawings:

1. Special masonry shapes.
2. Drawings, showing reinforcement, applicable dimensions and methods of hanging soffit or lintel masonry and reinforcing masonry for embedment of anchors for hung fixtures.
3. Ceramic glazed structural facing tile or concrete masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
4. Pre-built masonry panels, calculations, and details of connections showing design and erection prior to construction.
5. Shop Drawings: Submit shop drawings for fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies as required for fabrication and placement of reinforcement for unit masonry work.

C. Certificates:

1. Certificates signed by manufacturer, including name and address of contractor, project location, and the quantity, and date or dates of shipment of delivery to which certificate applies.
2. Indicating that the following items meet specification requirements:
   a. Face brick.
   b. Solid and load-bearing concrete masonry units, including fire-resistant rated units.

3. Testing laboratories facilities and qualifications of its principals and key personnel to perform tests specified.

D. Laboratory Test Reports:

1. Brick for pre-built masonry panels.

E. Manufacturer's Literature and Data:

1. Anchors, ties, and reinforcement.
2. Shear keys.
3. Reinforcing bars.

1.4 WARRANTY

A. Warrant exterior masonry walls against moisture leaks and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be five years.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A951-06..... Steel Wire for Masonry Joint Reinforcement.
A615/A615M-09..... Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
A675/A675M-03(R2009)... Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties
C62-10..... Building Brick (Solid Masonry Units Made From Clay or Shale)
C67-09..... Sampling and Testing Brick and Structural Clay Tile
C90-11..... Load-Bearing Concrete Masonry Units
C216-10..... Facing Brick (Solid Masonry Units Made From Clay or Shale)
C476-10..... Standard Specification for Grout for Masonry
C612-10..... Mineral Fiber Block and Board Thermal Insulation
C744-11..... Prefaced Concrete and Calcium Silicate Masonry Units.
D1056-07..... Flexible Cellular Materials - Sponge or Expanded Rubber
D2240-05(R2010)..... Rubber Property - Durometer Hardness

D3574-08..... Flexible Cellular Materials-Slab, Bonded, and Molded Urethane Foams

F1667-11..... Fasteners: Nails, Spikes and Staples

C. Masonry Industry Council:

Hot and Cold Weather Masonry Construction Manual-98 (R2000).

D. American Welding Society (AWS):

D1.4-11 Structural Welding Code – Reinforcing Steel.

E. Federal Specifications (FS):

FF-S-107C-00..... Screws, Tapping and Drive

F. Brick Industry Association - Technical Notes on Brick Construction (BIA):

11-2001..... Guide Specifications for Brick Masonry, Part I

11A–1988..... Guide Specifications for Brick Masonry, Part II

11B–1988..... Guide Specifications for Brick Masonry, Part III Execution

11C-1998..... Guide Specification for Brick Masonry Engineered Brick Masonry, Part IV

11D-1988..... Guide Specifications for Brick Masonry Engineered Brick Masonry, Part IV continued

G. Masonry Standards Joint Committee; Specifications for Masonry Structures TMS 602-08/ACI 530.1-08/ASCE 6-08 (2008 MSJC Book Version TMS-0402-08).

PART 2 - PRODUCTS

2.1 CONCRETE MASONRY UNITS

A. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.

1. Unit Weightlightweight.
2. Fire rated units for fire rated partitions.
3. Sizes: Modular.
4. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

B. Concrete Brick: ASTM C55.

2.2 ANCHORS, TIES, AND REINFORCEMENT

A. Steel Reinforcing Bars: ASTM A615M, deformed bars, grade as shown.

B. Joint Reinforcement:

1. Form from wire complying with ASTM A951.
2. Galvanized after fabrication.

3. Width of joint reinforcement 40 mm (0.16 inches) less than nominal width of masonry wall or partition.
4. Cross wires welded to longitudinal wires.
5. Joint reinforcement at least 3000 mm (10 feet) in length.
6. Joint reinforcement in rolls is not acceptable.
7. Joint reinforcement that is crimped to form drip is not acceptable.
8. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
9. Ladder Design:
   a. Longitudinal wires deformed 4 mm (0.16 inch) diameter wire.
   b. Cross wires 2.6 mm (0.10 inch) diameter.

2.3 ACCESSORIES

A. Fasteners:
1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

A. Protection:
1. Cover tops of walls with nonstaining waterproof covering, when work is not in progress. Secure to prevent wind blow off.
2. On new work protect base of wall from mud, dirt, mortar droppings, and other materials that will stain face, until final landscaping or other site work is completed.

B. Cold Weather Protection:
1. Masonry may be laid in freezing weather when methods of protection are utilized.
2. Comply with MSJC and "Hot and Cold Weather Masonry Construction Manual".

3.2 CONSTRUCTION TOLERANCES

A. Lay masonry units plumb, level and true to line within the tolerances as per MSJC requirements and as follows:

B. Maximum variation from plumb:
1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
2. In 6000 mm (20 feet) - 10 mm (3/8 inch).
3. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).

C. Maximum variation from level:
   1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
   2. In 12 000 mm (40 feet) or more - 13 mm (1/2 inch).
D. Maximum variation from linear building lines:
   1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
   2. In 12 000 mm (40 feet) or more - 19 mm (3/4 inch).
E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
   1. Minus 6 mm (1/4 inch).
   2. Plus 13 mm (1/2 inch).
F. Maximum variation in prepared opening dimensions:
   1. Accurate to minus 0 mm (0 inch).
   2. Plus 6 mm (1/4 inch).

3.3 INSTALLATION GENERAL

A. Keep finish work free from mortar smears or spatters, and leave neat and clean.
B. Anchor masonry as specified in Paragraph, ANCHORAGE.
C. Tooling Joints:
   1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
   2. Tool while mortar is soft enough to be compressed into joints and not raked out.
   3. Finish joints in exterior face masonry work with a jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
   4. Tool Exposed interior joints in finish work concave unless specified otherwise.

3.4 REINFORCEMENT

A. Steel Reinforcing Bars:
   1. Install #5 bars vertically in cells of hollow masonry units at 4’-0” O.C. Drill and embed into existing concrete at minimum 6” depth, extend into new CMU minimum 6”.
   2. Use grade 60 bars if not specified otherwise.
   3. Grout openings:
      a. Leave cleanout holes in double wythe walls during construction by omitting units at the base of one side of the wall.
      b. Locate 75 mm x 75 mm (3 in. x 3 in.) min. clean-out holes at location of vertical reinforcement.

c. Keep grout space clean of mortar accumulation and sand debris. Clean the grout space every day using a high pressure jet stream of water, or compressed air, or industrial vacuum, or by laying wood strips on the metal ties as the wall is built. If wood strips are used, lift strips with wires as the wall progresses and before placing each succeeding course of wall ties.

3.5 CONCRETE MASONRY

A. Kind and Users:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Use solid concrete masonry units, where full units cannot be used, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout the cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Use concrete building brick only as filler in backup material where not exposed.

B. Laying:

1. Lay concrete masonry units with 10 mm (3/8 inch) joints, with a bond overlap of not less than 1/4 of the unit length.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill such voids with mortar or grout.
7. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
8. Lay concrete masonry units so that cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings not less than 50 mm (2 inches) by 75 mm (3 inches).
9. Do not wedge the masonry against the steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
10. Install deformed reinforcing bars of sizes shown.

11. Steel reinforcement shall be at time of placement, free of loose flaky rust, mud, oil, or other coatings that will destroy or reduce bond.
12. Steel reinforcement shall be in place before grouting.
13. Hold vertical steel reinforcement in place by centering clips, caging devices, tie wire, or other approved methods, vertically at spacings noted.
14. Reinforcement shall be fully encased by grout or concrete.
15. Grout cells of concrete masonry units, containing the reinforcing bars, solid as specified under grouting.

3.6 POINTING

A. Fill joints with pointing mortar using rubber float trowel to rub mortar solidly into raked joints.

B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.

C. Finish exposed joints in finish work with a jointing tool to provide a smooth concave joint unless specified otherwise.

3.7 GROUTING

A. Preparation:
   1. Clean grout space of mortar droppings before placing grout.
   2. Close cleanouts.
   3. Install vertical solid masonry dams across grout space for full height of wall at intervals of not more than 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
   4. Verify reinforcing bars are in cells of units or between wythes as shown.

B. Placing:
   1. Place grout by hand bucket, concrete hopper, or grout pump.
   2. Consolidate each lift of grout after free water has disappeared but before plasticity is lost.
   3. Do not slush with mortar or use mortar with grout.
   4. Interruptions:
      a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inch) below top of last masonry course.
      b. Grout from dam to dam on high lift method.
      c. A longitudinal run of masonry may be stopped off only by raking back one-half a masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:

1. Double wythe masonry constructed grouted in lifts not to exceed 300 mm (12 inches) or less than 50 mm (2 inches) wide.
2. Consolidate by puddling with a grout stick during and immediately after placing.
3. Grout the cores of concrete masonry units containing the reinforcing bars solid as the masonry work progresses.

D. Low Lift Method:

1. Construct masonry to a height of 1.5 m (5 ft) maximum before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

3.8 PLACING REINFORCEMENT

A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on the Contract Drawings or final shop drawings, or bars with reduced cross-section due to excessive rusting or other causes.

B. Position reinforcement accurately at the spacing indicated. Support and secure vertical bars against displacement. Horizontal reinforcement may be placed as the masonry work progresses. Where vertical bars are shown in close proximity, provide a clear distance between bars of not less than the nominal bar diameter or 25 mm (1 inch), whichever is greater.

C. Anchoring: Anchor reinforced masonry work to supporting structure as indicated.

D. Anchor reinforced masonry walls to non-reinforced masonry where they intersect.

3.9 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

A. Do not wet concrete masonry units (CMU).

B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to a distance behind face equal to not less than the thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed joint widths shown, or if not shown, provide 10 mm (3/8 inch) joints.

C. Walls:

1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.

D. Grouting:

1. Use "Fine Grout" per ASTM C476 for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use "Coarse Grout" per ASTM C476 for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At the Contractor's option, use either low-lift or high-lift grouting techniques subject to requirements which follow.

E. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 mm^2 (8 square inches) in vertical cores to be grouted.
2. Place vertical reinforcement prior to grouting of CMU. Extend above elevation of maximum pour height as required for splicing.
3. Pour grout using chute container with spout or pump hose. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.

3.10 CLEANING AND REPAIR

A. General:

1. Clean exposed masonry surfaces on completion.
2. Protect adjoining construction materials and landscaping during cleaning operations.
3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
4. Remove mortar droppings and other foreign substances from wall surfaces.

B. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

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